

ATHENA®

FINE CHINA DINING WARE 2026



BEYOND FINE CHINA. BEYOND FINE DINING

EACH PIECE WE CREATE IS A CANVAS FOR
CULINARY ART, DESIGNED NOT TO OVERSHADOW,
BUT TO ILLUMINATE. IT'S A SILENT PARTNER TO
THE CHEF'S STORY, ENGAGING ALL THE SENSES TO
TRANSFORM YOUR MEAL INTO A PRECIOUS
MOMENT – AND WE ARE HONORED
TO BE PART OF IT.

CONTENT

VIP CHINESE BANQUET

JADE . ROYAL GARDEN . MIRAGE . BLUE DREAM . WONDERLAND

SHOWPLATE

BANQUET, WESTERN & CHINESE

HERITANCE . FAIRY . LEGEND

AFTERNOON TEA

ATHENA[®]

ATHENA®



JADE

FINE BONE CHINA

JADE
FINE BONE CHINA



ATHENA®

JADE
FINE BONE CHINA



ATHENA Fine Bone China employs an innovative formula combining kaolin, silicon dioxide, and bone ash to create a hardened porcelain with exceptional qualities.

Uniform fine-grained texture, silky smooth tactile feel, lightweight translucency, and a luminous finish that surpasses market standard in both texture refinement and radiant luster.

ATHENA Fine Bone China undergoes dual-stage high-temperature firing: Initial biscuit firing at 1280-1300°C, followed by glaze firing at 1120-1130°C. It demonstrates superior structural strength due to its elevated firing temperatures. The high-temperature sintered body achieves remarkable thinness while maintaining exceptional durability and wear resistance.

Complete vitrification yields an ultra-dense matrix with minimal water absorption, enabling optimal glaze adhesion after polishing. The final glassified surface exhibits a distinctive jade-like warmth.

Combining premium aesthetics with reduced production defects, ATHENA Fine Bone China delivers outstanding cost-performance ratio, establishing itself as the optimal choice for upscale dining establishments.

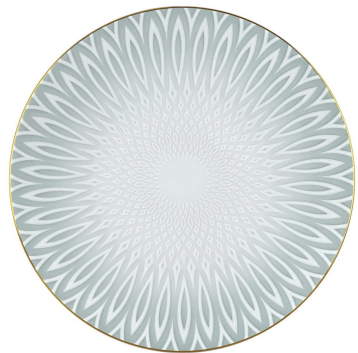
ATHENA offers bespoke services, please feel free to inquire the local representatives.

ATHENA[®]

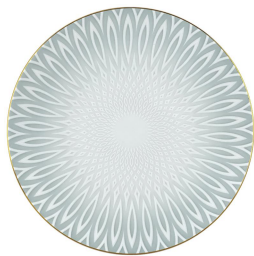
JADE
Gold Rim, Fine Bone China



PC88-1028
Flat Rim Plate 28cm
D 280 x 20(H)mm



PC88-SP28
Show Plate Flat 28cm
D 280 x 15(H)mm



PC88-1420
Flat Coupe Plate 20cm
D 203 x 20(H)mm



PC88-4018
Cup 180ml
D 80 x 68(H)mm



PC88-6070
Tea Pot 0.70L
D 140 x L 258 x 144(H)mm



PC88-4416
Chinese Cha Pei Set 160ml
Cup / D 98 x 58(H)mm
Lid / D 86 x 27(H)mm
Saucer / 100 x 100 x 15(H)mm

PC88-5114
Universal Saucer 14cm
D 140 x 19(H)mm



PC88-3520
Chinese Braised Soup Bowl Set 200ml
Bowl / D 110 x 70(H)mm
Lid / D 98 x 50(H)mm
Saucer / D 140 x 26(H)mm



PC88-47A06T
Textured Clover Welcome Tea Cup Set 60ml
Cup / D 68 x 58(H)mm
Saucer / D 104 x 29(H)mm



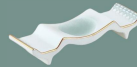
PC88-5215
Towel Plate 15cm
153 x 80 x 10(H)mm



PC88-3012
Place Bowl 12cm
D 120 x 46(H)mm



PC88-7508
Condiment Dish 8cm
D 81 x 24(H)mm



PC88-5301
Spoon Rest Double
108 x 34 x 20(H)mm



PC88-5415
Soup Spoon 15cm
L 150mm

ATHENA®

ROYAL GARDEN

FINE BONE CHINA



ATHENA®



ROYAL
GARDEN



FINE BONE CHINA

ROYAL GARDEN



FINE BONE CHINA

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ATHENA®

ROYAL GARDEN

Gold Rim, Fine Bone China



PC89-1028
Flat Rim Plate 28cm
D 280 x 20(H)mm



PC89-SP28
Show Plate Flat 28cm
D 280 x 15(H)mm



PC89-1420
Flat Coupe Plate 20cm
D 203 x 20(H)mm



PC89-4018
Cup 180ml
D 80 x 68(H)mm

PC89-5114
Universal Saucer 14cm
D 140 x 19(H)mm



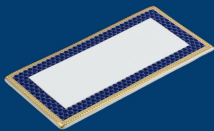
PC89-6070
Tea Pot 0.70L
D 140 x L 258 x 144(H)mm



PC89-4416
Chinese Cha Pei Set 160ml
Cup / D 98 x 58(H)mm
Lid / D 86 x 27(H)mm
Saucer / 100 x 100 x 15(H)mm



PC89-3520
Chinese Braised Soup Bowl Set 200ml
Bowl / D 110 x 70(H)mm
Lid / D 98 x 50(H)mm
Saucer / D 140 x 26(H)mm



PC89-5215
Towel Plate 15cm
153 x 80 x 10(H)mm



PC89-3012
Place Bowl 12cm
D 120 x 46(H)mm



PC89-7508
Condiment Dish 8cm
D 81 x 24(H)mm



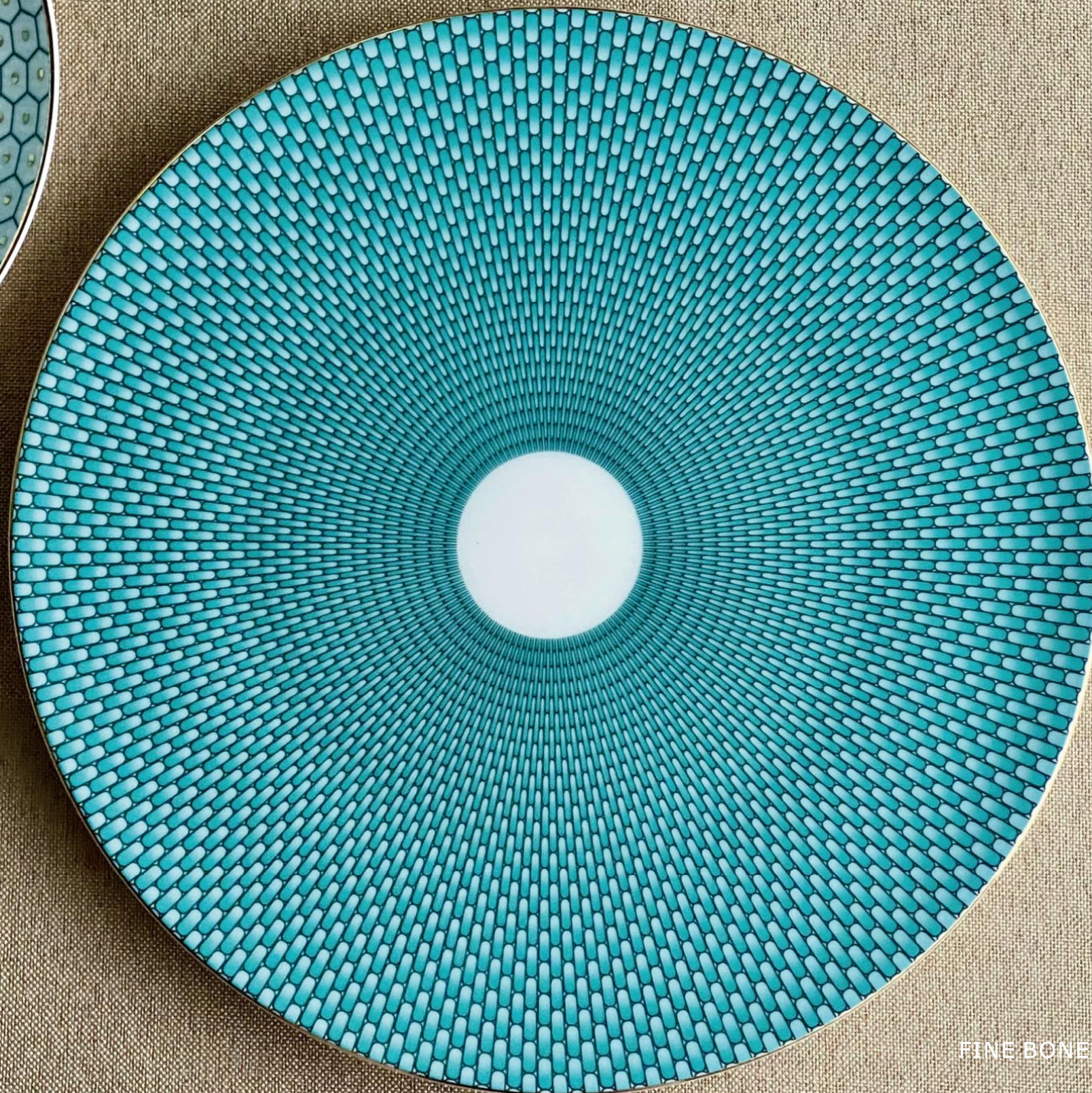
PC89-5301
Spoon Rest Double
108 x 34 x 20(H)mm



PC89-5415
Soup Spoon 15cm
L 150mm



MIRAGE



FINE BONE CHINA

MIRAGE
FINE BONE CHINA



ATHENA®

MIRAGE

FINE BONE CHINA



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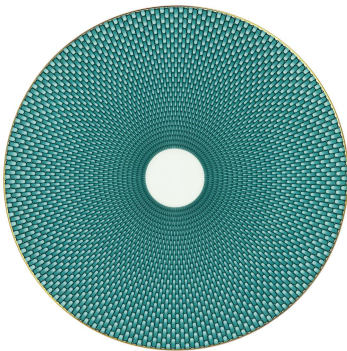
ATHENA®

MIRAGE

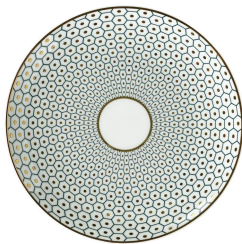
Gold Rim, Fine Bone China



PC90-1028
Flat Rim Plate 28cm
D 280 x 20(H)mm



PC90-SP28
Show Plate Flat 28cm
D 280 x 15(H)mm



PC90-1420
Flat Coupe Plate 20cm
D 203 x 20(H)mm



PC90-4018
Cup 180ml
D 80 x 68(H)mm

PC90-5114
Universal Saucer 14cm
D 140 x 19(H)mm



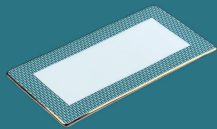
PC90-6070
Tea Pot 0.70L
D 140 x L 258 x 144(H)mm



PC90-4416
Chinese Cha Pei Set 160ml
Cup / D 98 x 58(H)mm
Lid / D 86 x 27(H)mm
Saucer / 100 x 100 x 15(H)mm



PC90-3520
MIRAGE Chinese Braised Soup Bowl Set 200ml
Bowl / D 105 x 61(H)mm
Lid / D 98 x 55(H)mm
Saucer / D 140 x 22(H)mm



PC90-5215
Towel Plate 15cm
153 x 80 x 10(H)mm



PC90-3012
Place Bowl 12cm
D 120 x 46(H)mm



PC90-7508
Condiment Dish 8cm
D 81 x 24(H)mm



PC90-5301
Spoon Rest Double
108 x 34 x 20(H)mm



PC90-5415
Soup Spoon 15cm
L 150mm

ATHENA®

BLUE DREAM

FINE BONE CHINA



ATHENA[®]



BLUE
DREAM
FINE BONE CHINA



BLUE DREAM

FINE BONE CHINA



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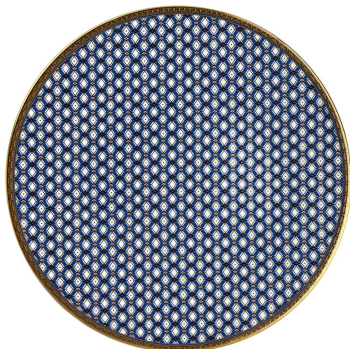
ATHENA®

BLUE DREAM

Gold Rim, Fine Bone China



PC91-1028
Flat Rim Plate 28cm
D 280 x 20(H)mm



PC91-SP28
Show Plate Flat 28cm
D 280 x 15(H)mm



PC91-1420
Flat Coupe Plate 20cm
D 203 x 20(H)mm



PC91-4018
Cup 180ml
D 80 x 68(H)mm

PC91-5114
Universal Saucer 14cm
D 140 x 19(H)mm



PC91-6070
Tea Pot 0.70L
D 140 x L 258 x 144(H)mm



PC91-4416
Chinese Cha Pei Set 160ml
Cup / D 98 x 58(H)mm
Lid / D 86 x 27(H)mm
Saucer / 100 x 100 x 15(H)mm



PC91-3520
Chinese Braised Soup Bowl Set 200ml
Bowl / D 110 x 70(H)mm
Lid / D 98 x 50(H)mm
Saucer / D 140 x 26(H)mm



PC91-5215
Towel Plate 15cm
153 x 80 x 10(H)mm



PC91-3012
Place Bowl 12cm
D 120 x 46(H) mm



PC91-7508
Condiment Dish 8cm
D 81 x 24(H)mm



PC91-5301
Spoon Rest Double
108 x 34 x 20(H)mm



PC91-5415
Soup Spoon 15cm
L 150mm

ATHENA®



WONDER LAND

FINE BONE CHINA

WONDER
LAND
FINE BONE CHINA



ATHENA[®]



WONDER LAND



FINE BONE CHINA

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WONDERLAND

Gold Rim, Fine Bone China



PC92-1028
Flat Rim Plate 28cm
D 280 x 20(H)mm



PC92-SP28
Show Plate Flat 28cm
D 280 x 15(H)mm



PC92-1420
Flat Coupe Plate 20cm
D 203 x 20(H)mm



PC92-4018
Cup 180ml
D 80 x 68(H)mm

PC92-5114
Universal Saucer 14cm
D 140 x 19(H)mm



PC92-6070
Tea Pot 0,70L
D 140 x L 258 x 144(H)mm



PC92-4416
Chinese Cha Pei Set 160ml
Cup / D 98 x 58(H)mm
Lid / D 86 x 27(H)mm
Saucer / 100 x 100 x 15(H)mm



PC92-3520
Chinese Braised Soup Bowl Set 200ml
Bowl / D 110 x 70(H)mm
Lid / D 98 x 50(H)mm
Saucer / D 140 x 26(H)mm



PC92-5215
Towel Plate 15cm
153 x 80 x 10(H)mm



PC92-3012
Place Bowl 12cm
D 120 x 46(H) mm



PC92-7508
Condiment Dish 8cm
D 81 x 24(H)mm



PC92-5301
Spoon Rest Double
108 x 34 x 20(H)mm



PC92-5415
Soup Spoon 15cm
L 150mm

SHOWPLATE

Fine Bone China



SP-108.28FC Platinum rim
Clover Flat Show Plate #108 28cm
D 285 x 19(H)mm



SP-108.28R Platinum rim
Flat Rim Show Plate #108 28cm
D 280 x 19(H)mm



SP-109.28FC Gold Rim
Clover Flat Show Plate #109 28cm
D 280 x 20(H)mm



SP-109.28R Gold Rim
Flat Rim Show Plate #109 28cm
D 280 x 19(H)mm



SP-110.28FC Gold Rim
Clover Flat Show Plate #110 28cm
D 280 x 20(H)mm



SP-110.28R Gold Rim
Flat Rim Show Plate #110 28cm
D 280 x 19(H)mm



SP-112.28F
Flat Show Plate #112 28cm
D 277 x 17(H)mm



SP-113.28F
Flat Show Plate #113 28cm
D 277 x 17(H)mm



SP-127.28R
Flat Rim Show Plate #127 28cm
D 280 x 19(H)mm



SP-115.31
Flat Coupe Show Plate #115 31cm
D 309 x 24(H)mm



SP-114.31
Flat Coupe Show Plate #114 31cm
D 309 x 24(H)mm



SP-111.30RC Platinum rim
Clover Flat Rim Show Plate #111 30cm
D 298 x 14(H)mm



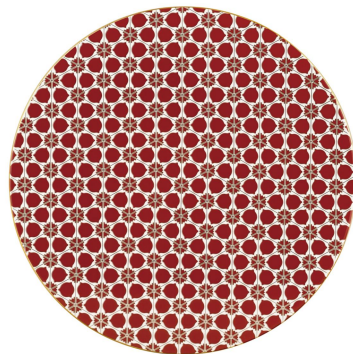
SP-111.28R Platinum rim
Flat Rim Show Plate #111 28cm
D 280 x 19(H)mm

SHOWPLATE

Fine Bone China



SP-121.30F Gold rim
Flat Show Plate #121 30cm
D 300 x 13(H)mm



SP-123.28F Gold rim
Flat Show Plate #123 28cm
D 282 x 11(H)mm



SP-116.28R Gold rim
Flat Rim Show Plate #116 28cm
D 281 x 18(H)mm



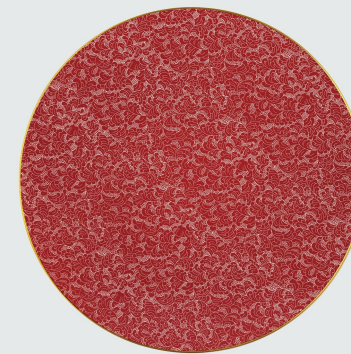
SP-124.27R
Flat Rim Show Plate #124 27cm
D 269 x 18(H)mm



SP-126.32R Gold rim
Flat Rim Show Plate #126 32cm
D 315 x 17(H)mm



SP-125.28R Gold rim
Flat Rim Show Plate #125 28cm
D 280 x 20(H)mm



SP-120.28F Gold rim
Flat Show Plate #120 28cm
D 280 x 12(H)mm



SP-120.28R Gold rim
Flat Rim Show Plate #120 28cm
D 284 x 21(H)mm



SP-119.30R Gold rim
Flat Rim Show Plate #119 30cm
D 297 x 12(H)mm



SP-122.28R Gold rim
Flat Rim Show Plate #122 28cm
D 280 x 19(H)mm



SP-117.31R
Flat Rim Show Plate #117 31cm
D 308 x 20(H)mm



SP-118.28R
Flat Rim Show Plate #118 28cm
D 282 x 20(H)mm

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HERITANCE

FINE BONE CHINA

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HERITANCE

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HERITANCE

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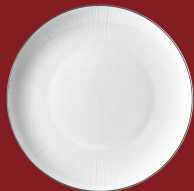
HERITANCE

HERITANCE

Fine Bone China
Pure White, Gold Rim or Platinum Rim



PC11-SP28T
Textured Flat Show Plate 28cm
D 284 x 12(H)mm



PC11-1416T
Textured Flat Coupe Plate 16cm
D 155 x 15(H)mm



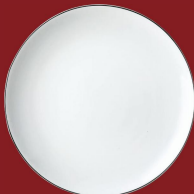
PC11-1418T
Textured Flat Coupe Plate 18cm
D 180 x 18(H)mm



PC11-1421T
Textured Flat Coupe Plate 21cm
D 205 x 20(H)mm



PC11-1427T
Textured Flat Coupe Plate 27cm
D 267 x 25(H)mm



PC11-1416
Flat Coupe Plate 16cm
D 155 x 15(H)mm



PC11-1418
Flat Coupe Plate 18cm
D 180 x 18(H)mm



PC11-1421
Flat Coupe Plate 21cm
D 205 x 20(H)mm



PC11-1427
Flat Coupe Plate 27cm
D 267 x 25(H)mm



PC11-14A28T
Textured Clover Flat Coupe Plate 28cm
D 284 x 19(H)mm



PC11-14A21T
Textured Clover Flat Coupe Plate 21cm
D 205 x 16(H)mm



PC11-14A18T
Textured Clover Flat Coupe Plate 18cm
D 180 x 18(H)mm



PC11-14A18
Clover Flat Coupe Plate 18 cm
D 180 x 18(H)mm



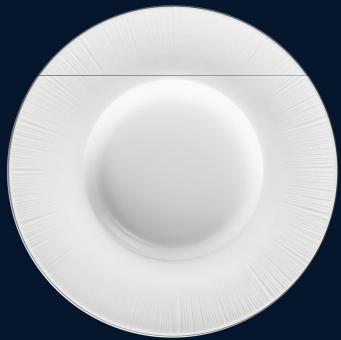
PC11-14A21
Clover Flat Coupe Plate 21 cm
D 205 x 16(H)mm



PC11-14A28
Clover Flat Coupe Plate 28cm
D 284 x 19(H)mm



PC11-1028T
Textured Flat Rim Plate 28cm
D 283 x 22(H)mm



PC11-1127T
Textured Deep Rim Plate 27cm
D 270 x 40(H)mm



PC11-1124T
Textured Deep Rim Plate 24cm
D 235 x 35(H)mm

HERITANCE

Fine Bone China
Pure White, Gold Rim or Platinum Rim



PC11-1233
Oval Flat Rim Plate 33 x 23cm
327 x 225 x 25(H)mm



PC11-1226
Oval Flat Rim Plate 26 x 18cm
259 x 180 x 21(H)mm



PC11-1223
Oval Flat Rim Plate 23 x 16cm
230 x 162 x 20(H)mm



PC11-1633
Oval Flat Coupe Plate 33 x 23cm
325 x 233 x 27(H)mm



PC11-1637
Oval Flat Coupe Plate 37 x 27cm
366 x 269 x 32(H)mm



PC11-110
Long Leave Plate 35cm
348 x 115 x 28(H)mm



PC11-111
Long Leave Plate 46cm
458 x 99 x 28(H)mm



PC11-1827T
Textured Rectangular Rim Plate 27cm
270 x 127 x 13(H)mm



PC11-4010
Tea / Coffee Cup 100ml
D 73 x 50(H)mm

PC11-5114
Saucer Coupe 14cm
D 139 x 17(H)mm



PC11-4019
Tea / Coffee Cup 190ml
D 88 x 53(H)mm

PC11-5115
Saucer Coupe 15cm
D 148 x 21(H)mm



PC11-4819T
Textured and Footed Tea / Coffee Cup 190ml
D 81 x 67(H)mm

PC11-5116T
Textured Saucer Coupe 16 cm
D 156 x 20(H)mm



PC11-4807
Footed Tea / Coffee Cup 70ml
D 66 x 57(H)mm

PC11-5111
Saucer Coupe 11cm
D 113 x 15(H)mm



PC11-4820
Footed Tea / Coffee Cup 200ml
D 89 x 78(H)mm

PC11-5116
Saucer Coupe 16cm
D 156 x 20(H)mm



PC11-47A06T
Textured Clover Welcome Tea Cup Set 60ml
Cup / D 68 x 58(H)mm, 60ml
Saucer / D 104 x 29(H)mm



PC11-4413T
Cha Pei Set 130ml
Lid / D 86 x 24(H)mm
Bowl / D 98 x 57(H)mm
Saucer / 99 x 99 x 16(H)mm



PC11-6412
Handled Milk Jug 120 ml
64 x L 96 x 85(H)mm



PC11-6220
Double Handled Sugar Bowl
with Lid 200 ml
D 85 x L 137 x 107(H)mm



PC11-6150
Coffee Pot 0.5L
D 100 x L 198 x 147(H)mm



PC11-6075
Tea Pot 0.75L
D 150 x L 240 x 125(H)mm



PC11-6060T
Textured Tea Pot 0.6L
D 139 x L 254 x 144(H)mm

HERITANCE

Fine Bone China
Pure White, Gold Rim or Platinum Rim



PC11-3111
Tulip Bowl 11cm
D 105 x 47(H)mm

PC11-5115
Saucer Coupe 15cm
D 148 x 21(H)mm



PC11-3112
Tulip Bowl 12 cm
D 115 x 52(H)mm

PC11-5116
Saucer Coupe 16cm
D 156 x 20(H)mm



PC11-31A12T
Textured Clover Tulip Bowl 12cm
D 118 x 49(H)mm

PC11-5116T
Textured Saucer Coupe 16cm
D 156 x 20(H)mm



PC11-3024
Shallow Bowl 24cm
D 240 x 54(H)mm



PC11-3020
Shallow Bowl 20cm
D 202 x 45(H)mm



PC11-3125T
Textured Shallow Tulip Bowl 25cm
D 254 x 45(H)mm



PC11-3223T
Textured Straight Sided Bowl 23cm
D 233 x 55(H)mm



PC11-3217T
Textured Straight Sided Bowl 17cm
D 165 x 50(H)mm



PC11-3525
Textured Chinese Braised Soup Bowl Set 250ml
Lid / D 98 x 59(H)mm
Bowl / D 110 x 69(H)mm
Saucer / D 140 x 26(H)mm



PC11-3625T
Textured Chinese BraisedSoup Bowl Set Handled 250ml
Lid / D 110 x 48(H)mm
Bowl / D 105 x 75(H)mm
Saucer / D 151 x 19(H)mm



PC11-3825T
Textured Chinese Braised Soup Bowl Set with Warmer 250ml
Lid / D 141 x 63(H)mm
Bowl / D 177 x 42(H)mm
Warmer / D 159 x 81(H)mm



PC11-3725T
Textured Chinese Braised Soup Bowl Set with Warmer 250ml
Lid / D 108 x 51(H)mm
Bowl / D 117 x 54(H)mm
Warmer / D 115 x 93(H)mm

HERITANCE

Fine Bone China
Pure White, Gold Rim or Platinum Rim



PC11-114AT
Clover Textured Peking Duck 5-in-1 Condiment Set with Lid
Lid / 258 x 177 x 49(H)mm
5-in-1 Dish / 269 x 190 x 37(H)mm



PC11-113AT
Clover Textured Peking Duck Plate with Warmer
Dish / 330 x 220 x 32(H)mm
Warmer / 273 x 175 x H57(H)mm



PC11-7507
Condiment Dish Round 7cm
D 75 x 23(H)mm



PC11-7508T
Textured Condiment Dish Round 8cm
D 82 x 23(H)mm



PC11-112AT
Snack Dish with Lid 7cm
Lid / D 84 x 70(H)mm
Dish / D 108 x 108 x 30(H)mm



PC11-7301-S
Salt Shaker
D 55 x 77(H)mm



PC11-7301-P
Pepper Shaker
D 55 x 77(H)mm



PC11-52A17T
Clover Textured Towel Plate 17 x 9 cm
171 x 86 x 14(H)mm



PC11-5301
Textured Spoon Rest Double
102 x 40 x 15(H)mm



PC11-54A15T
Clover Textured Soup Spoon 15cm
L 150mm



PC11-108AT
Clover Textured & Footed Snack Dish 8cm
D 76 x 76 x 71(H)mm



PC11-109T
Textured & Footed Coupe Plate 20cm
D 201 x 52(H)mm



PC11-7920
Gravy Bowl 200ml
D 207 x 70 x 123(H)mm

PC11-5622
Oval Matching Saucer for Gravy Bowl
224 x 143 x 16(H)mm

Available in Gold Rim, Platinum Rim or Pure White.

ATHENA®



FAIRY
FINE BONE CHINA

ATHENA[®]



FAIRY
FINE BONE CHINA



FAIRY

FINE BONE CHINA



ATHENA®

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FAIRY

FINE BONE CHINA



ATHENA Fine Bone China employs an innovative formula combining kaolin, silicon dioxide, and bone ash to create a hardened porcelain with exceptional qualities.

Uniform fine-grained texture, silky smooth tactile feel, lightweight translucency, and a luminous finish that surpasses market standard in both texture refinement and radiant luster.

ATHENA Fine Bone China undergoes dual-stage high-temperature firing: Initial biscuit firing at 1280-1300°C, followed by glaze firing at 1120-1130°C. It demonstrates superior structural strength due to its elevated firing temperatures. The high-temperature sintered body achieves remarkable thinness while maintaining exceptional durability and wear resistance.

Complete vitrification yields an ultra-dense matrix with minimal water absorption, enabling optimal glaze adhesion after polishing. The final glassified surface exhibits a distinctive jade-like warmth.

Combining premium aesthetics with reduced production defects, ATHENA Fine Bone China delivers outstanding cost-performance ratio, establishing itself as the optimal choice for upscale dining establishments.

ATHENA offers bespoke services, please feel free to inquire the local representatives.

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FAIRY

Fine Bone China
Pure White, Gold Rim or Platinum Rim



PC12-1430
Flat Coupe Plate 30cm
D 296 x 22(H)mm



PC12-1422
Flat Coupe Plate 22cm
D 215 x 17(H)mm



PC12-1029
Flat Rim Plate 29cm
D 291 x 26(H)mm



PC12-1125
Deep Rim Plate 25cm
D 246 x 40(H)mm



PC12-1234
Oval Flat Rim Plate 34cm
336 x 251 x 23(H)mm

Cup
D 70 x 38(H)mm, 70ml

Serving Tray
260 x 166 x 15(H)mm



PC12-108
Chinese Teapot Soup Set with Cup
Warmer & Serving Tray

Teapot
D 107 x L 154 x 85(H)mm, 300ml

Warmer
D 122 x 57(H)mm



PC12-4425
Cha Pei Set 250ml
Lid / D 92 x 20(H)mm
Bowl / D 108 x 72(H)mm
Saucer / D 140 x 22(H)mm



PC12-60100
Tea Pot 1.0L
D 140 x L 243 x 145(H)mm



PC12-4020
Tea / Coffee Cup 200ml
D 78 x 60(H)mm



PC12-4715
Chinese Tea Cup 150ml
D 88 x 66(H)mm

PC12-5114
Saucer Coupe 14cm
D 140 x 22(H)mm

PC12-5114
Saucer Coupe 14cm
D 140 x 22(H)mm

FAIRY

Fine Bone China
Pure White, Gold Rim or Platinum Rim



PC12-3730
Braised Soup Bowl Set with Warmer 300ml
Lid / D 120 x 55(H)mm
Bowl / D 157 x 56(H)mm
Warmer / D 155 x 92(H)mm



PC12-3715
Braised Soup Bowl Set with Warmer 150ml
Lid / D 110 x 57(H)mm
Bowl / D 127 x 38(H)mm
Warmer / D 120 x 72(H)mm



PC12-1128STP_LID
Matching Dome Cover for 28cm Deep Rim Stepped Plate
D 263 x 90(H)mm



PC12-1128STP
Deep Rim Plate 28 cm Stepped, to match with Dome Cover
D 278 x 27(H)mm



PC12-3012
Bowl 12cm
D 118 x 53(H)mm



PC12-3014
Bowl 14cm
D 139 x 53(H)mm



PC11-3012H
Bowl 12 cm
D 120 x 70(H)mm



PC12-109
Footed Snack Plate 15cm
D 152 x 72(H)mm



PC12-7570
Condiment Dish 7cm
D 74 x 25(H)mm



PC12-5218
Towel Plate 18cm
175 x 100 x 120(H)mm



PC12-5311
Spoon Rest Double
105 x 32 x 13(H)mm



PC12-5415
Soup Spoon 15cm
L 150mm



LEGEND

[ROYAL CHINA 御瓷]

ATHENA®



LEGEND

[ROYAL CHINA 御瓷]



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LEGEND

[ROYAL CHINA 御瓷]

ATHENA[®]

ATHENA [Royal China 御瓷] employs an innovative formula combining kaolin, silicon dioxide, and magnesium oxide to create a hardened porcelain with uniform fine-grained texture, silky smooth tactile feel, lightweight translucency, and a luminous surface finish.

ATHENA [Royal China 御瓷] undergoes dual-stage high-temperature firing: Initial biscuit firing at 1280-1300°C, followed by glaze firing at 1120-1130°C. It demonstrates superior structural strength due to its elevated firing temperatures. The high-temperature sintered body achieves remarkable thinness while maintaining exceptional durability and wear resistance, particularly for large sized tableware.

Complete vitrification yields an ultra-dense matrix with minimal water absorption, enabling optimal glaze adhesion after polishing. The final glassified surface exhibits a distinctive jade-like warmth.

Compared to traditional Bone China, ATHENA [Royal China 御瓷] offers exceptional cost-effectiveness, making it a practical alternative to serve the upscale dining establishments.

Contact us for more details in our bespoke services.

LEGEND

Royal China Gold Rim



PC01-1123STP_LID_9999
Matching Dome Cover for 23cm Deep Rim Stepped Plate
D 169 x 98(H)mm

PC01-1127_9999
Deep Rim Plate 23cm
D 235 x 28(H)mm



PC01-4410_9999
Chinese Cha Pei Set 100ml
D 89 x 84(H)mm



PC01-4416_9999
Chinese Cha Pei Set 160ml
D 100 x 90(H)mm



PC01-4716_9999
Chinese Tea Cup Set 160ml
Cup / D 75 x 66(H)mm
Saucer / D 108 x 25(H)mm



PC01-4020_9999
Cup 200ml
D 93 x 56(H)mm



SW-982434063_9999
Tea Pot 0.40L
D 135 x L 213 x 98(H)mm
Produced by SCHÖNWALD Germany
Product Code 9 82 43406

PC01-5116_9999
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-3111_9999
Rice Bowl
D 115 x 52(H)mm

PC01-5116_9999
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-3612_9999
Chinese Braised Soup Bowl with Lid
Bowl / D 118 x 52(H)mm
Lid / D 120 x 45(H)mm

PC01-5115_9999
Universal Saucer 15cm
D 159 x 19(H)mm



PC01-3012_9999
Soup Bowl with Lid
Bowl / D 125 x 58(H)mm
Lid / D 117 x 35(H)mm

PC01-5116_9999
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-5414_9999
Soup Spoon 15cm
L 150mm

LEGEND

Royal China Platinum Rim



PC01-1123STP_LID_9998
Matching Dome Cover for 23cm Deep Rim Stepped Plate
D 169 x 98(H)mm

PC01-1127_9998
Deep Rim Plate 23cm
D 235 x 28(H)mm



PC01-4410_9998
Chinese Cha Pei Set 100ml
D 89 x 84(H)mm



PC01-4416_9998
Chinese Cha Pei Set 160ml
D 100 x 90(H)mm



PC01-4716_9998
Chinese Tea Cup Set 160ml
Cup / D 75 x 66(H)mm
Saucer / D 108 x 25(H)mm



PC01-4020_9998
Cup 200ml
D 93 x 56(H)mm



SW-982434063_9998
Tea Pot 0.40L
D 135 x L 213 x 98(H)mm
Produced by SCHÖNWALD Germany
Product Code 9 82 43406

PC01-5116_9998
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-3111_9998
Rice Bowl
D 115 x 52(H)mm

PC01-5116_9998
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-3612_9998
Chinese Braised Soup Bowl with Lid
Bowl / D 118 x 52(H)mm
Lid / D 120 x 45(H)mm

PC01-5115_9998
Universal Saucer 15cm
D 159 x 19(H)mm



PC01-3012_9998
Soup Bowl with Lid
Bowl / D 125 x 58(H)mm
Lid / D 117 x 35(H)mm

PC01-5116_9998
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-5414_9999
Soup Spoon 15cm
L 150mm

LEGEND

Royal China
Pure White, Gold Rim or Platinum Rim



PC01-1123STP_LID
Matching Dome Cover for 23cm Deep Rim Stepped Plate
D 169 x 98(H)mm

PC01-1123STP
Deep Rim Plate 23 cm Stepped
to match with Dome Cover
D 235 x 28(H)mm



PC01-4410
Chinese Cha Pei Set 100ml
D 89 x 84(H)mm



PC01-4416
Chinese Cha Pei Set 160ml
D 100 x 90(H)mm



PC01-4716
Chinese Tea Cup Set 160ml
Cup / D 75 x 66(H)mm
Saucer / D 108 x 25(H)mm



PC01-4020
Cup 200ml
D 93 x 56(H)mm



SW-982434063
Tea Pot 0.40L
D 135 x L 213 x 98(H)mm
Produced by SCHÖNWALD Germany
Product Code 9 82 43406

PC01-5116
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-3111
Rice Bowl
D 115 x 52(H)mm



PC01-3612
Bowl / D 118 x 52(H)mm
Lid / D 120 x 45(H)mm



PC01-3012
Soup Bowl with Lid
Bowl / D 125 x 58(H)mm
Lid / D 117 x 35(H)mm



PC01-5414
Soup Spoon 15cm
L 150mm

PC01-5116
Universal Saucer 16cm
D 160 x 20(H)mm

PC01-5115
Universal Saucer 15cm
159 x 19(H)mm

PC01-5116
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-1030
Flat Rim Plate 30cm
D 305 x 20(H)mm



PC01-1027
Flat Rim Plate 27cm
D 270 x 20(H)mm



PC01-1023
Flat Rim Plate 23cm
D 233 x 18(H)mm



PC01-1021
Flat Rim Plate 21cm
D 210 x 18(H)mm



PC01-1016
Flat Rim Plate 16cm
D 158 x 18(H)mm



PC01-1127
Deep Rim Plate 27cm
D 268 x 42(H)mm



PC01-1123
Deep Rim Plate 23cm
D 230 x 36(H)mm



PC01-1232
Flat Rim Plate Oval 32 x 22cm
325 x 228 x 25(H)mm

LEGEND

Royal China
Pure White, Gold Rim or Platinum Rim



PC01-1431
Plate Flat Coup 31cm
D 305 x 23(H)mm



PC01-1428
Plate Flat Coup 27cm
D 276 x 25(H)mm



PC01-1423
Plate Flat Coup 23cm
D 231 x 18(H)mm



PC01-1420
Plate Flat Coup 20cm
D 202 x 20(H)mm



PC01-1418
Plate Flat Coup 16cm
D 180 x 18(H)mm



PC01-1416
Plate Flat Coup 16cm
D 163 x 15(H)mm



PC01-1413
Plate Flat Coup 13cm
D 130 x 16(H)mm



PC01-1520
Plate Deep Coup 20cm
D 202 x 44(H)mm



PC01-1732
Plate Flat Coup 32 x 23 cm
320 x 233 x 28(H)mm



PC01-4009
Cup 90ml
D 65 x 65(H)mm



PC01-4020
Cup 200ml
D 93 x 56(H)mm



PC01-4025
Cup 250ml
D 111 x 60(H)mm

PC01-5113
Universal Saucer 13cm
D 130 x 18(H)mm

PC01-5116
Universal Saucer 16cm
D 160 x 20(H)mm

PC01-5116
Universal Saucer 16cm
D 160 x 20(H)mm



PC01-4128
Mug
Cap 280ml
D 90 x 95(H)mm



PC01-4716
Chinese Tea Cup Set 160ml
Cup / D 75 x 66(H)mm
Saucer / D 108 x 25(H)mm



PC01-4416
Chinese Cha Pei Set 160ml
D 100 x 90(H)mm



PC01-4410
Chinese Cha Pei Set 100ml
D 89 x 84(H)mm



SW-982434063
Tea Pot 0.40L
D 135 x L 213 x 98(H)mm
Produced by SCHÖNWALD Germany
Product Code 9 82 43406



PC01-6095
Tea Pot 0.95L
D 150 x L 235 x 122(H)mm



PC01-6085
Tea Pot 0.85L
D 135 x L 233 x 115(H)mm

LEGEND

Royal China
Pure White, Gold Rim or Platinum Rim



PC01-3216
Noodle Bowl
D 156 × 78(H)mm



PC01-3111
Rice Bowl
D 115 × 52(H)mm



PC01-3012
Soup Bowl with Lid
Bowl / D 125 × 58(H)mm
Lid / D 117 × 35(H)mm



PC01-3612
Bowl / D 118 × 52(H)mm
Lid / D 120 × 45(H)mm

PC01-5116
Universal Saucer 16cm
D 160 × 20(H)mm

PC01-5116
Universal Saucer 16cm
D 160 × 20(H)mm

PC01-5115
Universal Saucer 15cm
D 159 × 19(H)mm



PC01-5219
Leave Towel Plate
190 × 86 × 25(H)mm



PC01-8008
Condiment Leaf
150 × 55(H)mm



PC01-1123STP_LID
Matching Dome Cover for 23cm Deep Rim Stepped Plate
D 169 × 98(H)mm



PC01-1123STP
Deep Rim Plate 23 cm Stepped, to match with Dome Cover
D 235 × 28(H)mm



Set Display(1)



Set Display(2)



Set Display(3)



PC01-7301-S
Salt Shaker
D 110 × 68 × 52(H)mm



PC01-7301-P
Pepper Shaker
D 110 × 68 × 52(H)mm



PC01-6301
Oval Sugar Sachet
110 × 68 × 52(H)mm



PC01-5501
Condiment Liner
190 × 78 × 9(H)mm



PC01-7110
Oil / Vinegar Bottle 150ml
L 90 × 107(H)mm



PC01-6510
Milk Jug 100ml
52 × 90 × 74(H)mm



PC01-7508
Condiment Dish 8cm
D 82 × 21(H)mm



PC01-7510
Condiment Dish 10cm
D 102 × 21(H)mm



PC01-8008
Leave Condiment Bowl
D 80 × 70 × 35(H)mm



PC01-7709
Compartment Dish Square 9cm
90 × 88 × 20(H)mm



PC01-7611
Compartment Dish Round 11cm
D 105 × 20(H)mm



PC01-5310
Spoon Rest Double
104 × 32 × 14(H)mm



PC01-5414
Soup Spoon 15cm
L 150mm

ATHENA®



RETRO

AFTERNOON TEA
PREMIUM PORCELAIN



TOP-79-ZR
ø300×260×460(H)mm
(FITS 8" PLATE, PLATE NOT INCLUDED)



TOP-67-ZR
ø230×460(H)mm
(FITS 8" PLATE, PLATE NOT INCLUDED)

ATHENA®

RETRO

AFTERNOON TEA
PREMIUM PORCELAIN



RETRO

AFTERNOON TEA
PREMIUM PORCELAIN



ATHENA Premium Porcelain undergoes dual-stage high-temperature firing: Initial biscuit firing at 1250-1280°C, followed by glaze firing at 1100-1120°C. It demonstrates superior structural strength due to its elevated firing temperatures. The high-temperature sintered body achieves remarkable thinness while maintaining exceptional durability and wear resistance.

ATHENA Premium Porcelain emphasizes skillful craftsmanship especially in the process of Decal transfer and firing.

Complete vitrification yields an ultra-dense matrix with minimal water absorption, enabling optimal glaze adhesion after polishing. The final glassified surface exhibits a distinctive luster.

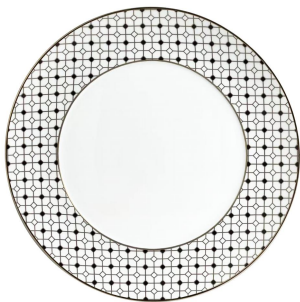
Combining premium aesthetics with reduced production defects, ATHENA Fine Bone China delivers outstanding cost-performance ratio, establishing itself as the optimal choice for upscale dining establishments.

ATHENA offers bespoke services, please feel free to inquire the local representatives.

ATHENA[®]

RETRO

Gold Rim, Fine Bone China



PC68-1424
Flat Rim Plate 24 cm
D 240 x 20(H)mm



PC68-1420
Flat Rim Plate 20 cm
D 203 x 20(H)mm



PC68-1416
Flat Rim Plate 16 cm
D 157 x 17(H)mm



PC68-4022
Cappuccino Cup 220ml
D 112 x 52(H)mm



PC68-4020
Coffee / Tea Cup 200ml
D 89 x 56(H)mm



PC68-4008
Espresso Cup 80ml
D 51 x 62(H)mm

PC68-5116C
Cappuccino Saucer 16cm
D 155 x 20(H)mm

PC68-5116T
Coffee / Tea Saucer 16cm
D 155 x 16(H) mm

PC68-5111
Espresso Saucer 11cm
D 113 x 16(H)mm



PC68-6210
Sugar Bowl with Lid 10cm
Bowl / D 100 x 46(H)mm
Lid / D 91 x 28(H)mm



PC68-6420
Creamer 200ml
D 62 x 80(H)mm



PC68-6040
Tea Pot Oval 0,40L
127 x 99 x L 223 x 100(H)mm

ATHENA[®]

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ATHENA[®]
Royal China



WE PROVIDE CUSTOM DESIGN SERVICE - TELL US YOUR STORY,
LET US TRANSFORM IT INTO A BEAUTIFUL ARTWORK.



EDGE CHIPPING WARRANTY

Athena offers a 3-Year Edge Chipping Warranty for all the plates in this catalogue. Under professional and proper use if the rim of a plate chips, as eligibly described and covered as per below elaboration, an identical or equivalent replacement will be offered at no cost.

Covered by this Warranty

“Chipping” is covered. Chipping means that a small piece breaks off the rim, but the plate structure remain intact. Plates, Platters & Saucers are under warranty.

NOT Covered by this Warranty

“Cracking” is not covered. Cracking means a large piece breaks off the rim, or a visible fracture in the body or surface that affect overall integrity. Bowls, Cups, Mugs, Pots and Handle of products are not under warranty.

Further to above, below mentioned are also NOT Covered by this Warranty

Breakages, cracks, glaze cracks, decal cracks
Products decorated by a third party
Improper or non-professional use of products

Athena reserves the right to inspect and test whether or not the chipping is from normal usage or the result of mishandling. The warranty does not cover any other type of breakage.

Disclaimer: Athena shall not be liable for indirect or consequential damages. In no event will Athena’s liability exceed the original purchase price of the claimed products.

INSTRUCTIONS TO USER

Athena Fine Bone China, Royal China and Premium Porcelain are fired at very high temperature. achieving remarkable durability and wear resistance.

However due to long use, natural wearing or scratches may be formed on the surfaces. It is advisable to replace old plates and bowls after a reasonable time of use to avoid chances for germs embedding in the scratches.

Professional and proper use will prolong the life span, please avoid scratch, impact and thermal shock to the products.

Clean and Maintenance

Always wash before first use.

Use neutral detergent to wash the products, no matter by hand or machine. do not apply water with temperature over 50 degree Celsius on products with gold, platinum or metallic decoration.

Coffee or Tea stain shall be removed by applying professional cleanser available in the market.

Do not use metal or abrasive cleaning gadgets, or apply acidic or corrosive cleaning liquid. Permanent damage can be formed.

Rinse thoroughly and dry with soft cloth immediately after wash. Leave to dry completely and store in a cool dry place.

Foot area of the porcelain can cause damage to surface of another when they are stacked together. To avoid scratch, please apply protective pad, paper or towel in between.

Stainless steel or aluminum utensils may sometimes leave dark streaks or marks on the surface of the products. If these marks did not cut through the glaze they can be removed by vinegar or stainless steel cleanser.

Do not apply direct flame to the products. However some items are safe to go along with tea candle. Please check with your local distributor.

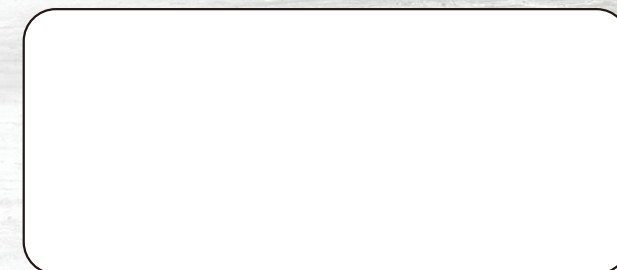
ATHENA FINE BONE CHINA, ROYAL CHINA AND PREMIUM PORCELAIN WITH GOLD, PLATINUM OR METALLIC DECORATION ARE NOT OVEN NOR MICROWAVE SAFE!

ATHENA FINE BONE CHINA, ROYAL CHINA AND PREMIUM PORCELAIN WITHOUT GOLD, PLATINUM OR METALLIC DECORATION ARE SAFE TO BE USED IN OVEN AND MICROWAVE.



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DISTRIBUTED BY:



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